



U.S. DEPARTMENT OF
ENERGY

Energy Efficiency &
Renewable Energy



Digital Fabrication and Applications in DOE

March 07, 2013

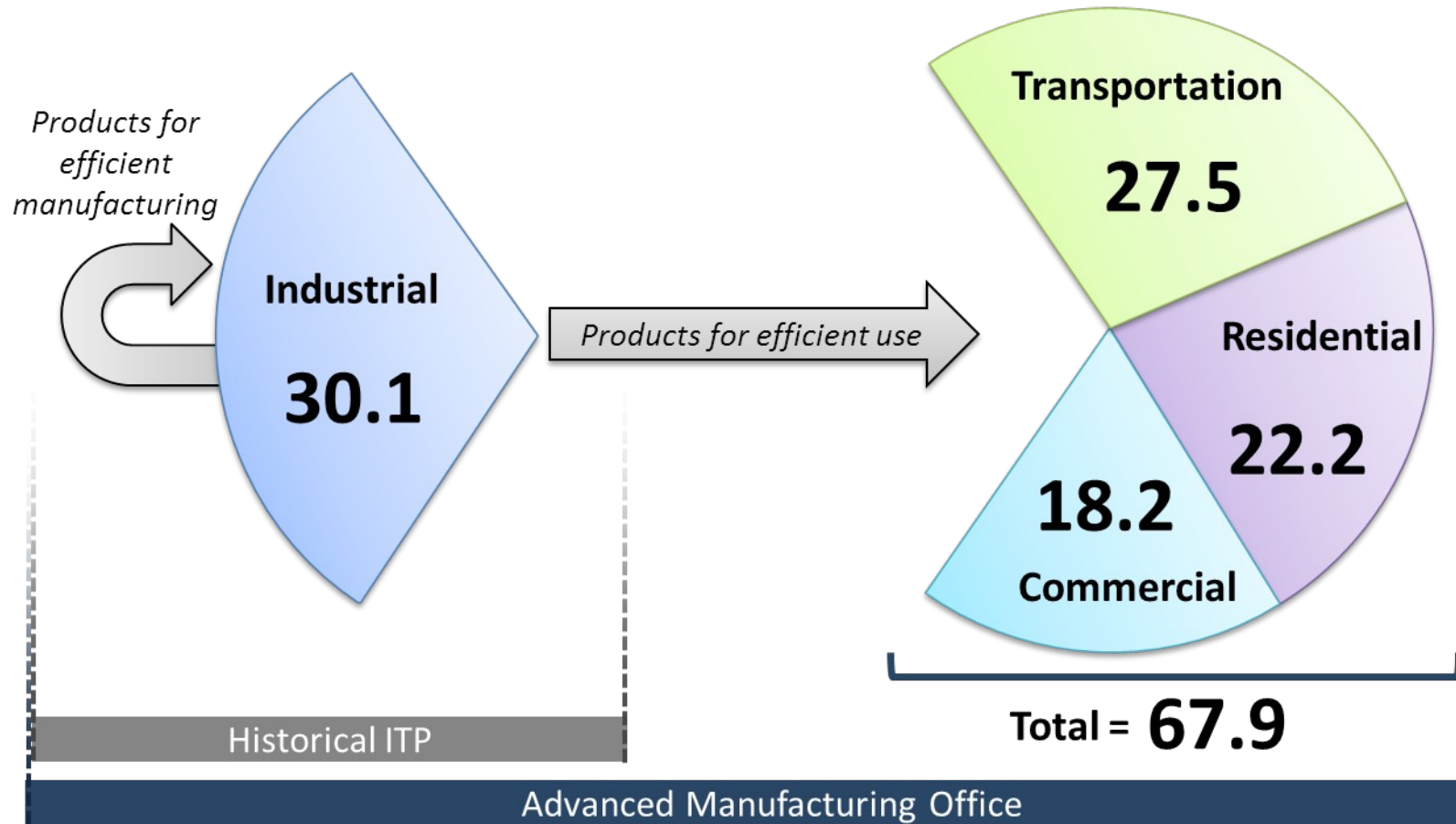
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Technology Manager
Advanced Manufacturing
Office

manufacturing.energy.gov

AMO aims for economy-wide lifecycle impacts

Primary Energy Consumption by Sector, 2010 (Quads)



Source: US EIA Annual Energy Review 2010, Table 2.1a. http://205.254.135.24/totalenergy/data/annual/pdf/sec2_3.pdf

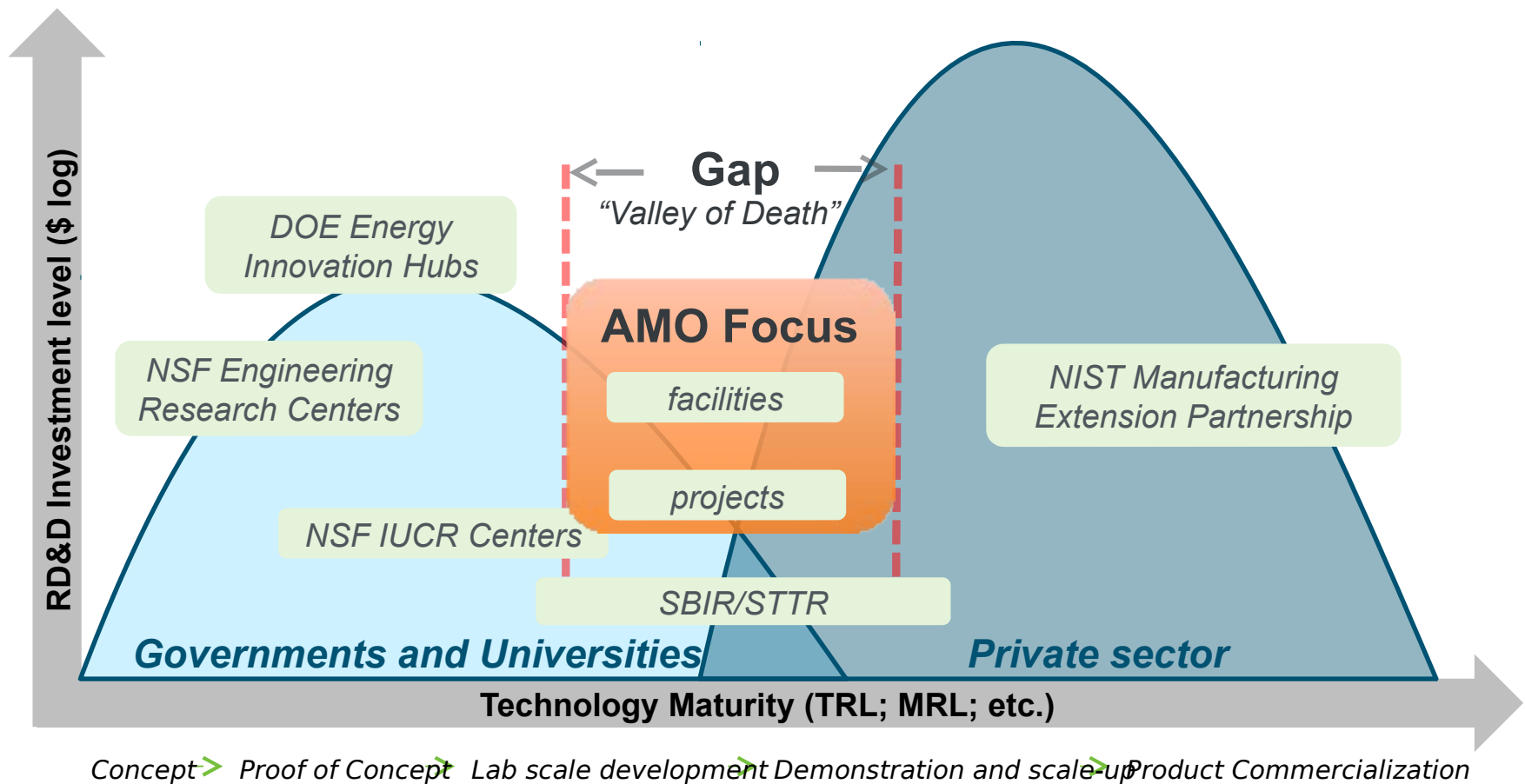
EERE & the Advanced Manufacturing Office



Advanced manufacturing challenges are common to multiple clean energy technology production systems.

AMO RD&D Focus: Bridging the Gap

AMO Investments leverage strong Federal support of basic research by partnering with the private sector to accelerate commercialization



Foundational Technologies

AMO invests in “**foundational technologies**”

A **foundational technology** has a high economic and energetic impact relative to the technology development cost. Foundational technologies are broadly applicable and pervasive across many industries and markets.

Example foundational technology areas include ***but are not limited to:***

- Low Cost Carbon Fiber Composites
- Low Cost, Lightweight Metal Structures
- Manufacturing of Biobased Products
- In-Situ Metrology and Process Controls
- Multimaterial Joining
- Microwave (MW) and Radio Frequency (RF) for Advanced Manufacturing
- Sustainable Nanomaterials
- Membrane Technology
- Wide Bandgap Semiconductors
- **Additive Manufacturing for Clean Energy**

Additive Manufacturing

Additive manufacturing, commonly known as “3D Printing,” is a suite of emerging technologies to fabricate parts using a layer-by-layer technique, where material is placed precisely as directed from a 3D digital file.

Additive manufacturing can1:

- reduce energy intensity and waste
- enable remanufacturing
- support innovative designs
- create agile supply chains
- reduce time to market



Photo courtesy of Oak Ridge National Laboratory

¹http://www1.eere.energy.gov/manufacturing/pdfs/additive_manufacturing.pdf

National Additive Manufacturing Innovation Institute

The **National Additive Manufacturing Innovation Institute (NAMII)** is a public private partnership created through an interagency collaboration between the Departments of Defense, Energy, Commerce, NASA and NSF to **accelerate the adoption of additive manufacturing technologies** in the U.S. manufacturing sector and to **increase domestic manufacturing competitiveness.**

- The goal of the institute is to bridge the gap between basic research and technology adoption.
- The National Center for Defense Manufacturing and Machining (NCDMM) was selected for the \$30M in award government funding, matched with nearly \$40M cost share.
- As of today: over 70 members, 10 Additive machines entrusted to NAMII, first project call closed end of Jan.

Oak Ridge National Laboratory Manufacturing Demonstration Facility

Supercomputing
Capabilities



Spallation
Neutron Source

Additive Manufacturing



Arcam electron beam
processing AM
equipment



POM laser processing AM
equipment

Program goal is to accelerate the manufacturing capability of a multitude of AM technologies utilizing various materials from metals to polymers to composites.

Carbon Fiber

Exit end of Microwave Assisted Plasma (MAP) process, jointly developed by ORNL and Dow



Program goal is to reduce the cost of carbon fiber composites by improved manufacturing techniques such as MAP, which if scaled successfully could reduce carbonization cost by about half compared to conventional methodology.

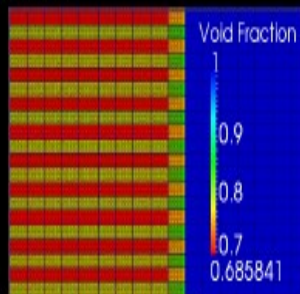
Beyond...

Adrian Sabau, Zhili Feng, Srdjan Simunovic, and Sreekanth Pannala

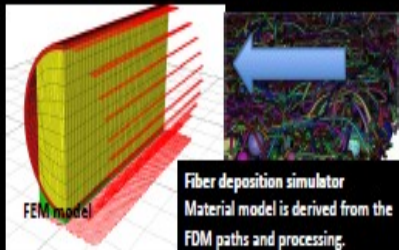
End-to-End Computational Framework for Additive Manufacturing

Material Preparation

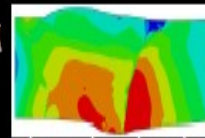
Powder Bed



Fused Deposition Modeling

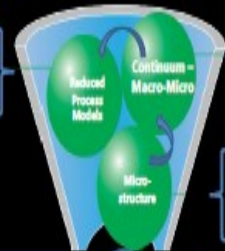


Processing



Residual stress in a multilayer build-up

- Process models
- Faster than real-time
- Online
- Quality control



- Macro-micro Continuum
- Melting
- Solidification
- Thermo-mechanics

- Micro-structure
- Phase-field
- Lattice/CA Methods

Experiments
(Ebeam, Laser, New Materials)

Validate

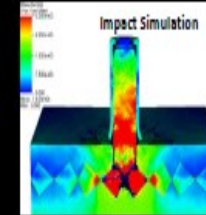
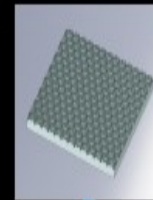


Research
Design
Manufacturing

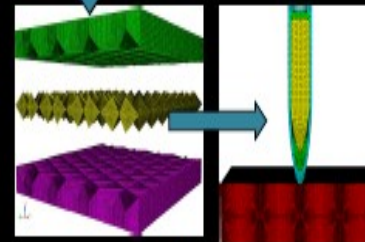


Application

CAD File Drawing



Armor Model



- High Performance computational tools to accelerate the design process
 - Hi-fidelity simulations
 - Exploit the concurrency in temporal dynamics, parameter space, geometry, etc.,
- Applied math algorithm and computer science research to enable the above objectives

Courtesy of ORNL



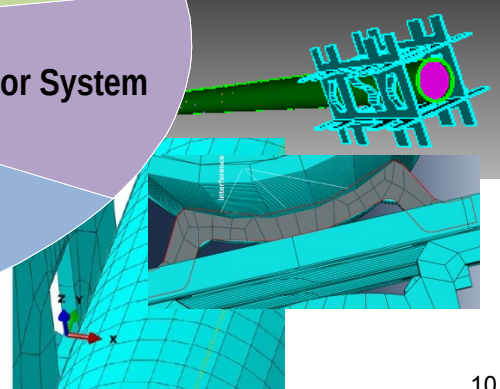
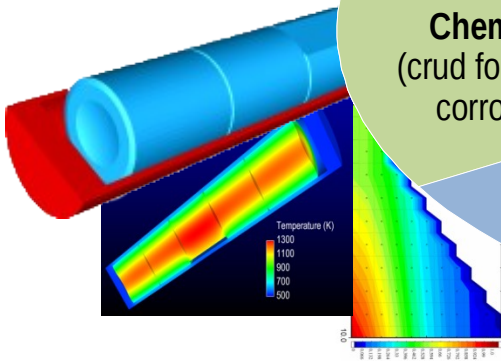
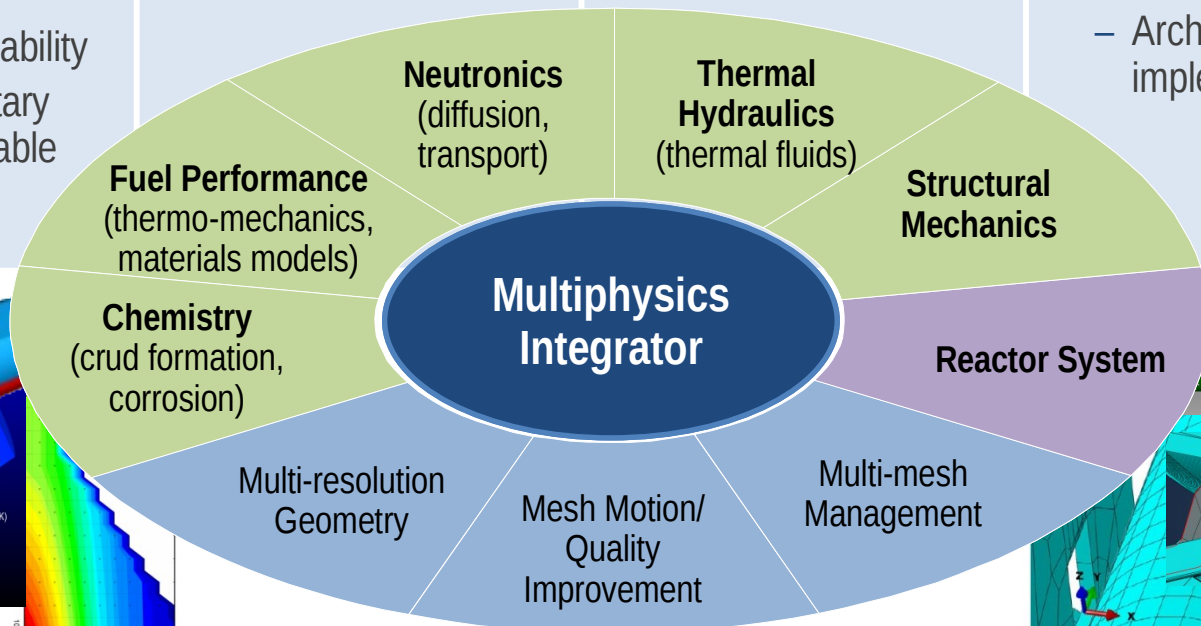
Nuclear Energy ModSim Hub – Building a Virtual Version of an Operating Reactor to Address Important Challenges

- Flexible coupling of physics components
- Toolkit of components
 - Not a single executable
 - Both legacy and new capability
 - Both proprietary and distributable

- Attention to usability
- Rigorous software processes
- Fundamental focus on V&V and UQ

- Development guided by relevant challenge problems
- Broad applicability

- Scalable from high-end workstation to existing and future HPC platforms
 - Diversity of models, approximations, algorithms
 - Architecture-aware implementations



And Beyond?

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